

Work Order ID 80794

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80794

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Item ID: D4406-041

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fwd Wearplate Assembly

Start Date: 2/29/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/29/12 Req'd Qty: 1.00

1

Customer:

Reference: scrap-ECN12-532-634

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D4406

B

150

0.00

150

Large Fab

Memo

0.00

Large Fab

PULL FROM STK:
1 X D4406-041 B74147
SCRPA/DESTROY PER ECN 12-532

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

2

12-03-07/12

MLJ 12/03/07

MLJ 12/03/07

2

Picklist Print

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Work Order ID: 80794
Parent Item: D4406-041
Parent Item Name: Fwd Wearplate Assembly

Start Date: 2/29/12
Start Qty: 1.00

Required Date: 2/29/12
Required Qty: 1.00

Comments: IPP rev A 11.06.06 new issue EC verified by:DD
revPBI DD verf:EC
IPP rev B 12.02.06 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4406-041 Fwd Wearplate Assembly		Manufactured	No				Each	0.0000		1		12-03-07/BL	

B74147 X 1
B74148 X 1

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 12.02.21	Job No.: RD3403	ADR Yes/No: Y	ADR Date: 12.02.21	ECN #: 12- 532
Product No.: D205-634		Created By: RF	Approved By: <i>[Signature]</i>	
Product Name: Skidtube Installation		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/JLM	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: Improved wear resistance of Medium Bell Training Wearplates

Documents Affected:

MDL-D205-634 Rev. U
DSI 9598 Rev. A
D4406 Rev. B
D4407 Rev. B

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			<i>12.02.21</i>
5	Update Master Document List (MDL)	Y	RF	MDL-D205-634 Rev. U	
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		<i>12.02.23</i>
11	Update Product Specification Files	Y	KJ		<i>12.02.23</i>
12	Update Approved/Preliminary Dwg PDF Files	N	KS		<i>12.02.23</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D205-634-111 @ CHG 003 etc (see below)	<i>12.02.23</i>
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	N	KS		
21	Update Document Control Database / Laminated Dwgs	N			<i>12.02.23</i>
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>12.02.23</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
24					

Description / Action:

Update BOM/routing for D205-634-111 kit
D205-634-111 @ CHG 003; D205-634-143 @ CHG 002
Update D205-634-111 kit in stock to CHG 003 and add DSI 9598 Rev. A
Scrap any D4406-041/-043 manufactured per Rev. A

D4407-1 &

ECN Verified & Complete: _____

Date: _____